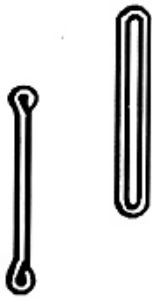
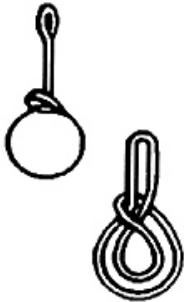
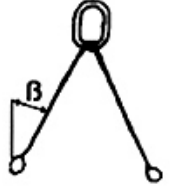
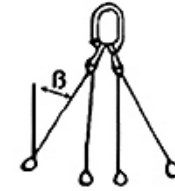
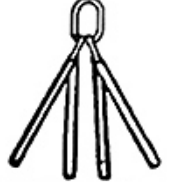


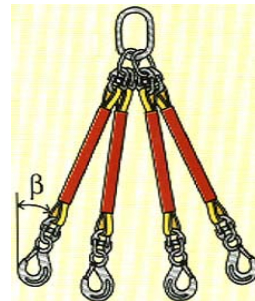
	STRAIGHT LIFT	CHOCKED LIFT	BASKET HITCH			2-LEGGED SLING		3/4 LEGGED SLING	
									
	M = 1.0	M = 0.8	PARALLEL M = 2.0	B = 0° - 45° M = 1.4	B = 46° - 60° M = 1.0	B = 0° - 45° M = 1.4	B = 46° - 60° M = 1.0	B = 0° - 45° M = 2.1	B = 46° - 60° M = 1.5
COLOUR CODE	†	†	†	†	†	†	†	†	†
VIOLET	1.0	0.8	2.0	1.4	1.0	1.4	1.0	2.1	1.5
GREEN	2.0	1.6	4.0	2.8	2.0	2.8	2.0	4.2	3.0
YELLOW	3.0	2.4	6.0	4.2	3.0	4.2	3.0	6.3	4.5
GREY	4.0	3.2	8.0	5.6	4.0	5.6	4.0	8.4	6.0
RED	5.0	4.0	10.0	7.0	5.0	7.0	5.0	10.5	7.5
BROWN	6.0	4.8	12.0	8.4	6.0	8.4	6.0	12.6	9.0
BLUE	8.0	6.4	16.0	11.2	8.0	11.2	8.0	16.8	12.0
ORANGE	10.0	8.0	20.0	14.0	10.0	14.0	10.0	21.0	15.0
ORANGE	12.0	9.6	24.0	16.8	12.0	16.8	12.0	25.2	18.0

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FOR ASSYMETRICAL LOADING,

THE MODE FACTOR M

SHOULD BE REDUCED AS GIVEN BELOW

M = 1.0

M = 1.0

M = 1.5

M = 1.0

PARALLEL : HANDLING TOLERANCE FOR $\pm 7^\circ$

M : MODE FACTOR FOR SYMMETRICAL LOADING